



## PLEXUS CORP. Process Change Notification (PCN) Compliance

Process Change Notification is a requirement from Plexus' customers, described in detail in the Plexus Supplier Quality Manual found on <https://www.plexus.com/en-us/suppliers/supplier-quality-manual>. Products manufactured and serviced by Plexus are sold into highly regulated industries and are subject to regulatory, quality and/or contractual requirements of its end customer(s).

Suppliers must have an effective process for qualification and communication of changes, which notifies Plexus at least 90 days prior to implementation of a change (this includes change notifications made by sub-tier manufacturers within their supply chain).

- **PCNs must be submitted for any changes to the items below:**
  - Material or material manufacturer
  - Manufacturing process
  - Status or scope of a 3rd party certified Quality Management System standard
  - Manufacturing name, address, facility, site, or line
  - Design, specification, or dimension
  - Testing or testing criteria
  - Packaging, labeling, and storage
  - Manufacturing part number
  - Sterilization or qualification of sterilization

Changes requiring the submission of a PCN or End-of-Life notification are also listed in the Supplier Notifications and Process Materials Notifications section of the Plexus Supplier Quality Manual. Required PCN or End-of-Life notifications must be submitted to [pcns@plexus.com](mailto:pcns@plexus.com).

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By signing below, you acknowledge and agree to comply with the Process Change Notification requirements.

ACCEPTED AND AGREED:

**Supplier's full company name:** \_\_\_\_\_

**Signature of authorized representative:** \_\_\_\_\_

**Name:** \_\_\_\_\_

**Title:** \_\_\_\_\_

**Date:** \_\_\_\_\_

Please sign and return copy to Plexus contact.