

Plexus Defined data fields for Sheet Metal and/or Injection Molded Parts

Field Name	Field Description/Definition	Example
NRE Charge	TOTAL NRE - Include all tooling costs to manufacture the part, part qualification costs and any other relevant Non-Reoccurring Expenses including First Article Cost. Cost provided should be in supplier base currency.	1078.00
Quoting to Specification	Quote according to specifications provided by end customer/Plexus	Yes/No
List Exceptions	List Exceptions/Deviations if not quoting to specifications provided by end customer/Plexus	As-Cast Tolerance, per Aluminum Association Standards for No-Bake Sand Castings applies. +/-0.005" Industry Standard CNC Machined Tolerance applies
Raw Material Description	Description of the Raw Material quoted	A356-51 Aluminum
Finish	Describe the type of Finish(es) quoted	Chromate conversion coating; Powder coat finish
Tooling Details	Breakdown of all NRE Charges to include cost for molds/fixtures and all other tooling/Non-Reoccurring Expenses. Specify hard tooling vs soft tooling volume requirements if option is available. Indicate which type of tooling (hard or soft) is included in the overall NRE Charge. Clarify currency used in the Hard/Soft Tooling and First Article Cost fields if other than supplier base currency.	Engineering Charge = xxx; Tool/Jig/Fixtures = xxx; Hard Tooling include in NRE Charge; Soft Tooling up to 1000 parts; Tooling Cost fields are in EUR.
Tooling Life	Indicate the expected life of the tooling quoted and include months, years or actual number of hits/shots/parts	10,000 shots
Tooling Country of Origin	Indicate the country where the tooling is made	USA or Italy or Mexico or China
Tooling LT (Wks)	Enter the number of weeks it will take to design, make and/or purchase tooling (cannot be a range)	10
First Article LT (Wks)	Enter the number of weeks it will take to manufacture sample parts and measure to prepare First Article (cannot be a range)	2
Outsource Processes	Indicate which processes need to be outsourced due to capability or capacity constraints	Plating; Painting; Shielding
Manufacturing Location	Indicate the location where the item quoted will be manufactured	Neenah, WI

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Budgetary/Firm Price Validity	Budgetary = Pricing provided is a rough estimate without all detailed information or type of material taken into consideration or not enough time to provide firm quotation Firm = Pricing is valid based on specifications provided or outlined in the comments; can be used to enter into an agreement (Purchase Order) during pricing validity timeframe	Budgetary/Firm